Cutting Blowpipes

Nozzle Mixing Type Hand Cutting Blowpipe NM 250

Conform To: IS 7653-1975 & BSEN ISO 5172-1997

New generation Nozzle Mixing Technology for new standards in **Safety** and **Efficiency**, Light weight (1.44 kg) NM Cutters are easy to handle and can withstand rough usage for longer time. Not only piercing is made easier by NM Cutters, but they can also be used for gouging with NM 400 Torch & suitable Nozzles.



Special Features

NM Type Nozzle : Much safer, virtually no backfire due to

mixing of gases in the 3 seat nozzle only. Making chances of backfire/flashback

verv remote.

Angle Head : Forged from brass rods - much stronger

and longer life.

Tubes for O, & Fuel Gas : Seamless Stainless Steel

Lever for Cutting Oxygen : Stainless steel Lever, positioned for

convenient handling by operator. Provided with a Latch Facility to avoid

operator fatigue.

Filter : S.S. Filter at inlet (oxygen side)

Handle : Metallic instead of plastic - longer life,

much better appearance and grip.

Knobs : Metallic - better grip, longer life.

Weight of cutter : Much lighter - lower fatigue to operator,

weight only 1.44 Kg. (without nozzle).

Cutting Blowpipes



Injector Type Hand Cutting Blowpipe CUTOGEN 5

Conform To: IS 7653-1975 & BSEN ISO 5172-1997

A sturdy well balanced Injector Type hand cutting Blowpipe. To cut upto 300 mm. thick mild steel. Injection type cutters can be used with dissolved Acetylene Cylinders. Can also be used for LPG with suitable nozzle. Standard version is 450 mm/ 90° . Also available in different lengths and head angles (180°). The other models can be made available against specific orders.



Special Features

- Body and head are of forged brass. Eliminate casting porpsity and ensure total safety and gas economy.
- Gas flow geometry designed to prevent backs flow.
- Laminar gas flow for quality cutting and gas saving.
- Swaged nozzles ensure parallel beam of heating flame; refacing of nozzles possible which enhance nozzle life without compromising on "cut" quality.

Look for seal of safety

ISI Cerification mark

Specifications

	NM 250	CUTOGEN 5
Cutting Capacity	300 mm thick M. S.	300 mm thick M. S.
Type of Cutter	Nozzle - Mixing	Injector Type
Suitable for	Acetylene or LPG	Acetylene or LPG
Fuel Gas	with suitable nozzle	with suitable nozzle
Length	450 mm	450 mm
Angle Head	90°	90° & 180°
Standard set	Blowpipe -1 no.	Blowpipe - 1 no.
includes	Cutting Nozzle - ANM (3/64") 1 no.	 Cutting Nozzle "A" (3/64") 1 no.
	Nut & Nipple for hose connection	 Nut & Nipple for hose connection
	(10mm)-1 each for) Oxygen &	(10mm)-1 each) Oxygen &
	Fuelgas	Fuel gas
	Guarantee Card	Guarantee Card
	Data Card for cutting	 Data Card for cutting

______13